



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

5019250

D350-822-013
Job Sheet 168422



Part No: D350-822-013

Job Qty: 3 ea

Part Name: PA100 PUREair System for AS350/EC130 - Provisions



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/14/17

Job Tracking No:

Due Date: 12/5/17

Created By: Linda Lacelle

Type: SOLD

Description:

Customer: PALL Europe Ltd (CPALL02)

5 Harbournate Business Park, Southampton Road Portsmouth Hampshire, , PO6 4BQ United Kingdom

Note: DWG REV G IPP REV:A 16.09.01 NEW ISSUE DD VERF:JFS IPP Rev.B 17.07.11 As per IIN Rev.G DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		12/5/17	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	3 pcs		12/5/17	0.00	0.00	Packaging1		
120	QC	3 pcs		12/5/17	0.00	0.00	QC4		
125	DC	3 pcs		12/5/17	0.00	0.00	DC		
130	Packaging	3 pcs		12/5/17	0.00	0.00	Packaging3		
140	QC21-FG	3 Ea		12/5/17	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D350-822-013 CHG002

Descriptions: 130 - Identify and pack for shipping as per PPP D350-822-013

DEC 11 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	22208CM050016E	6	82	0	0
	23350CA050	6	55	0	0
	650.0401	3	17	0	0
	8411999090	3	0	0	0
	9945000120	3	4	0	0
	9945000160	3	13	0	0
	AN821-12J	6	15	0	0
	AN929-12J	3	7	0	0
	D4925-041	3	5	0	0
	D4931-1	3	11	0	0
	D4931-3	3	3	0	0
	D4931-5	3	0	0	0
	D4935-1	3	4	0	0
	D4943-1	3	32	0	0
	D4961-041	3	3	0	0
	D4961-043	3	2	0	0
	D5079-1	3	4	0	0
	D5090-041	3	2	0	0
	D5105-1	3	5	0	0
	D5110-1	3	5	0	0
	D5179-1	3	7	0	0
	D5179-3	3	6	0	0
	D5194-1	3	1	0	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____

Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Description Work Order Deviation				Disposition			Completed By																		
							Lead hand / Supervisor Approval Verification																		
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⑧ F161862
⑨ F158361-1X
1X 10'0"0"

D5208-041		6	0	0
LN9038-05012	S015349	170	0	0
LN9038-05040	S015335	57	0	0
LN9348-05	S015328	245	0	0
MS20470AD3-4	S015322	7,227	0	0
MS21919WCH12	S015319	12	0	0
MS9592-138	S015313	8	0	0
NAS1149D0332J	S015284	1,868	0	0
NAS43DD3-64	S015280	27	0	0

Part Specifications

Specifications could not be found.

463
198

DQA: _____ Date: _____



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5.0 PARTS LIST

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		D350-822-011	PA100 PUREAIR SYSTEM
	X	D350-822-013	PA100 PUREAIR PROVISIONS
1		QB05008	PUREAIR SYSTEM
1**		QR10616	TUBE REPAIR KIT
1**		QB21304	PUREAIR PANEL ASSY
1**		QB21310	TRANSITION DUCT ASSY
1**		QB21308	FOD SCREEN ASSY
15**		LN29985-A05	ANCHOR NUT
56**		LN9038-05018	BOLT
56**		BS4320-A5	WASHER
40**		MS20426AD3-3	RIVET
1	1	650.0401	PUREAIR FAIRING ASSY
1	1	D4925-041	MOUNTING PLATE ASSY
1*	1*	D4931-1	ENGINE FITTING
1*	1*	D4931-3	ENGINE FITTING
1*	1*	D4931-5	ENGINE FITTING
6	6	D4935-1	MOUNTING BRACKET
1	1	D4943-1	FLEX HOSE
1	1	D4961-041	TUBE ASSEMBLY
1	1	D4961-043	TUBE ASSEMBLY
2	2	D5079-1	PLACARD
1	1	D5090-041	DUCT ASSEMBLY
2	2	D5105-1	HANDLE
1	1	D5110-1	SWIVEL NUT FITTING
2	2	D5179-1	DOUBLER
2	2	D5179-3	DOUBLER
2	2	D5194-1	DOUBLER
3	3	D5208-041	BLANKING PLATE ASSY
2	2	23350CA050	LOCKING TAB
1*	1*	9752100180	GASKET
1*	1*	9945000120	GASKET
1*	1*	706A33-201-001	GASKET 99
2	2	22208CM050016E	SCREW
2	2	AS1034J1212	ELBOW (OR AN821-12K OR AN821-12S OR AN821-12J)
1	1	AN929-12J	CAP
66	66	BS4320-A5	WASHER (OR NAS1149D0332J)
36	36	LN9038-05012	BOLT
1	1	LN9038-05040	BOLT
30	30	LN9348-05	NUT
18	18	MS20470AD3-4	RIVET
1	1	MS21919WCH12	CLAMP (OR MS21919WHG12)
1	1	MS9592-138	BRACKET
1	1	NAS43DD3-64	SPACER

* USE APPROPRIATE FITTING/GASKET BASED ON ENGINE INSTALLATION

** PART OF QB05008 ABOVE

Change Record

PAGE 1 OF 1

Part Number: D350-822-013

Description: PA100 PUREAIR PROVISIONS

[illegible]